

Work Order ID 57203

March 30, 2010 8:15:56 AM



Page 1

Item ID: D412-702-101B

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 30/03/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 05/04/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *PL*Date: *10-3-30*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

Draw Nbr

Revision Nbr

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

100



Small Fab

Memo

0.00

Small Fab

Assemble as per dwg ICA D412-702 p.79

GB 10/03/30 (2)

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

S. 10/03/30
(2)

120



Packaging

Packaging

Memo

0.00

Memo

0.00

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-101B

CHG001

Location: *274*

PPP Rev: _____

10-3-30 SL (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

QC

Quality Control

Memo

0.00

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Picklist Print

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Work Order ID: 57203



Parent Item: D412-702-101B



Parent Item Name: Harness Assembly

Start Date: 30/03/2010

Required Date: 05/04/2010

Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10LL 		Purchased	No			100	Each	3,816.000	8.0000			

Washer

Warehouse

Location

Main Warehouse

ST349	3816
19085	376
19600	3440

D3573-7



Adapter

Manufactured No

Loc Qty

Loc Code

100	Each	14.0000	2.0000	
-----	------	---------	--------	--

19600

D3579-046



Shoulder Harness

Manufactured No

Warehouse

Location

Main Warehouse

ST244	14
31864	4
50470	10

Loc Qty

Loc Code

100	Each	2.0000	2.0000	
-----	------	--------	--------	--

31864

Cuff 20②

Warehouse

Location

Main Warehouse

ST272A	2
53747	2

Loc Qty

Loc Code

53747

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Required Qty: 2.00

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K62 		Purchased		No		100	Each	59.0000	2.0000			

Warehouse

Location

Main Warehouse

ST243A	59		
110957	9		
113878	50		

MS21042L3



Nut

Purchased

No

100

Each

2,045.000 8.0000



Warehouse

Location

Main Warehouse

ST300	2045		
110844	35		
111274	27		
111668	58		
112314	285		
113523	17		
113537	623		
113644	1000		

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24693-S272 Screw			No			100	Each	348.0000	8.0000	✓		

Warehouse

Location

Main Warehouse

ST288	348
111295	9
111548	39
112492	300

Loc Qty

Loc Code

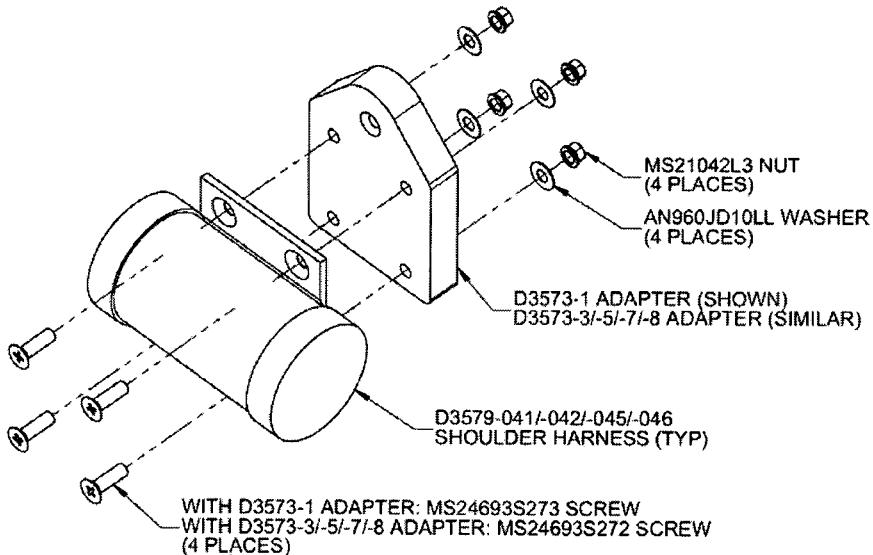
111548

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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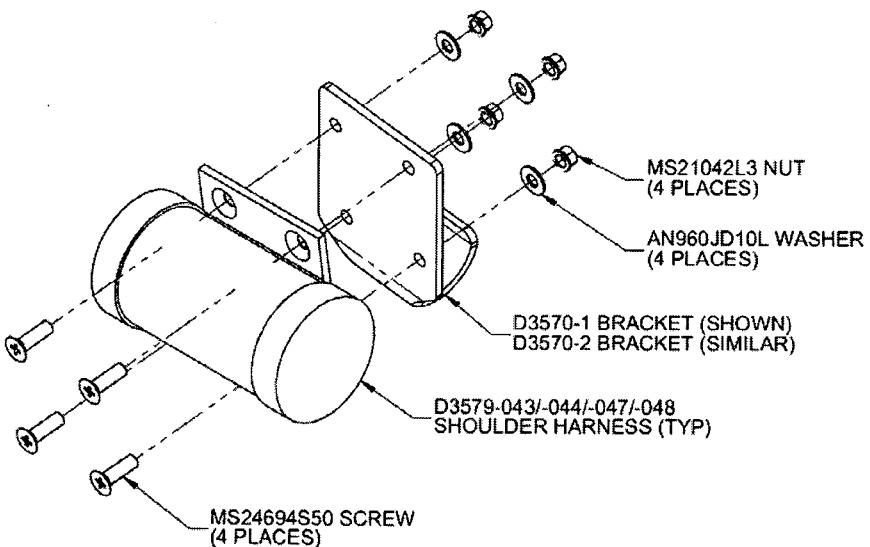
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 57203

DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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